

CIGARETTE SPECIFICATION

STOCKTON STREET  
PARLIAMENT LIGHTS 100 REGULAR F  
BRAND CODE-2120 (JPN)

TIOJ TAR/NICOTINE @ 9MG

EFFECTIVE DATE: 09/24/90  
JAPAN

CIGARETTE LENGTH	:	98.5	MM	TIOJ TAR	:	9.0 MG/CIGT	8.5 - 9.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	68.5	MM	TIOJ			
FILTER LENGTH	:	30.0	MM	NICOTINE	:	.80 MG/CIGT	.64 - .96
TIPPING LENGTH	:	36.000	MM				
TOTAL R.T.D.	:	5.00	IN. H2O				
DILUTION TARGET	:	45.0 +/-	5.0 %				

TIPPING PAPER : 72MM X 2700M WHT SGL PPT TYPE C 11-620-A NOT PRE-PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
MAXSL-DILUTED 27.00 MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A  
: FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A0500 - 13.25% PARLIAMENT LIGHTS CHARCOAL FTB  
\*\*\* NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION \*\*\*

CIGARETTE PAPER : 27.25MM X 6500M 50CU/2.6%(KC664/EC14547) 10-028-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : COUNTRY REQUIRES QA SMOKING BY TIOJ METHOD. PACK  
: PRINT 9.0/0.8, MG/CIGARETTE. (TAR RANGE ESTABLISHED  
: BY FTC STANDARDS/NICOTINE RANGE 20% VARIANCE PER  
: JAPANESE REQUIREMENTS.)

REASON FOR CHANGE : CIGARETTE SEAM ADHESIVE FULLER WB 3902-U  
: (61-444-A) ADDED TO SPEC FOR USE WITH FRICTION  
: BAR. NO OTHER CHANGES MADE. NO WEIGHT CHANGE.  
: OK TO MIX FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH  
PREPARATION DATE : 9/18/90

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PRINTING TIME : 10:38:10

APPROVED BY:

*J. E. Bickert*

SUPERCEDES SPECIFICATION DATED: 2/12/90

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